



DESCRIPTION

High performance oil modified alkyd primer with selected functional rust inhibitive pigmentation for interior and exterior surfaces of Iron & Steel.

Offers easy workability, good adhesion and excellent corrosion protection.

RECOMMENDED USE

For the protection of steel surfaces in the field or shop, such as ironmongery, structural steel, tank exteriors, machinery, equipment, pipe exteriors, pipe racks, bar joists and other ferrous surfaces not exposed to severe chemical attack.

Not recommended for immersion services, exposure to acids, alkalis or strong solvents.

SURFACE PREPARATION

Surfaces must be clean and sound. Employ adequate methods to remove dirt, dust, oil and all other contaminants that could interfere with adhesion.

Remove any oil or grease from surface to be coated with clean rags soaked in UNICHEM White Spirit or UNICHEM / Thinner #10. Allow surface to dry before application.

For maximum performance, abrasive blast to a commercial finish in accordance with SSPC-SP6 to obtain a profile of 25µ.

Aluminum surfaces should be washed with white spirit and either carefully roughened with abrasive paper or better be treated with etching primer, such as Ultima Vinyl wash primer.

Hand tool cleaning in accordance with SSPC-SP2 is acceptable.

MIXING

Power mix to achieve homogeneous appearance. Avoid excessive air entrapment.

THINNING

Thin with no more than 1/2 liter of thinner #10 per gallon for brush or roller application and no more than 1 liter for spray.

Stir well before use.

APPLICATION

Apply by brush, roller or spray. Natural bristle brushes are preferred. Short-nap synthetic roller cover with phenolic core gives the best results for wide areas.

Consult Unichem Technical Support Department for spray equipment instructions.

DRYING TIME

To Touch	4 hours
To Topcoat	18 hour
Full Cure	7 days at 24°C and 50% RH

TECHNICAL INFORMATION

Color	Red
Finish	Matt
Solids by volume	53% ± 2%
Dry Film Thickness	30 - 50 µ

APPLICATION CONDITIONS

Min. Temperature	2°C
Max. Temperature	45°C
Relative Humidity	90%

THEORETICAL COVERAGE

The coverage rate is around 13.25 m²/L at 40µ thickness

SHELF LIFE

12 months when stored properly in unopened container in dry conditions at 10 - 25°C.

CLEANUP

Tools and equipment can be cleaned with white spirit.

PACKAGING

Chemguard AK1210 is available in 3.6 Liter .

PRECAUTIONS

KEEP OUT OF REACH OF CHILDREN. Use with adequate ventilation and use a respirator when levels are above applicable limits.

Avoid contact with skin and eyes. Close container after each use. Use good hygiene when handling this product.

TECHNICAL SUPPORT

Technical assistance is available from the manufacturers trained field representatives.

UPDATED

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P.O. Box 3458, Amman 11181, Jordan

Tel. +962 6 420 3366, Fax. +962 6 420 3368

info@unichemgroup.com, www.unichemgroup.com

